

Invisipac[®] HM25C

Tank-free Hot Melt System
for end of line packaging



Features

- Melt-on-demand system
- Maximum flow rate of 11.3 kg (25 lb) per hour
- 10-minute start-up time
- First-in, first-out (FIFO) melter keeps hot melt at the right temperature and viscosity
- Self-learning feed algorithm automatically feeds adhesive pellets from the hopper into the melter
- Reporting capabilities to improve efficiency, decrease costs, minimize downtime and improve productivity

Technical Specifications

Time to Temperature	Less than 10 minutes*
Melt rate / Constant Throughput*	11.3 kg/hr (25 lb/hr)
Pump	Pneumatic piston, 12:1
Temperature Range	38-204° (100-400°F)
Ambient Temperature Range	0-50°C (32-122°F)
Channels	Up to 8
Maximum Gun Wattage Per Channel	400 W
Input Capability	6 inputs (0-30Vdc)
Output Capability	2 outputs (240Vac, 24Vdc, 2A)
Glue Shape	Pellets



InvisiPac[®] HM10

Tank-free Hot Melt System
for end of line packaging



Features

- Melt-on-demand system
- Maximum flow rate of 4.5 kg (10 lb) per hour
- 10-minute start-up time
- On-board hopper is unheated to avoid contact with heated parts
- First-in, first-out (FIFO) melter keeps hot melt at the right temperature and viscosity
- Touchscreen with intuitive user interface to control & monitor temperature, flow rate, and material consumption

Technical Specifications

Time to Temperature	Less than 10 minutes*
Melt rate / Constant Throughput*	4.5 kg/hr (10 lb/hr)
Pump	Pneumatic piston, 12:1
Temperature Range	38-204° (100-400°F)
Ambient Temperature Range	0-50°C (32-122°F)
Channels	Up to 4
Maximum Gun Wattage Per Channel	400 W
Input Capability	6 inputs (0-30Vdc)
Output Capability	2 outputs (240Vac, 24Vdc, 2A)
Glue Shape	Pellets

